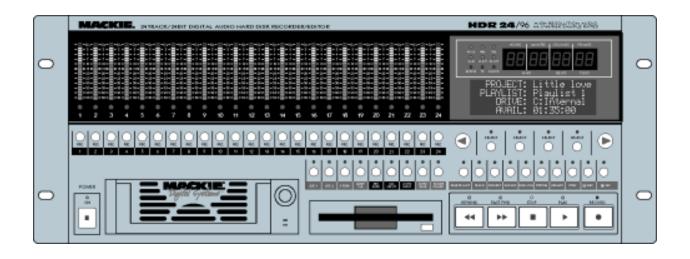
MACKIE.

HDR 24/96

Hard Disk Recorder



SERVICE MANUAL



SERVICE ON THIS EQUIPMENT IS TO BE PERFORMED BY EXPERIENCED REPAIR TECHNICIANS ONLY

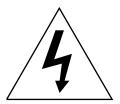
CONFIER L'ENTRETIEN AU PERSONNEL QUALIFIE





CAUTION AVIS

RISK OF ELECTRIC SHOCK
DO NOT OPEN
RISQUE DE CHOC ELECTRIQUE
NE PAS OUVRIR



CAUTION: TO REDUCE THE RISK OF ELECTRIC SHOCK DO NOT REMOVE THE COVER (OR BACK) NO USER SERVICEABLE PARTS INSIDE REFER SERVICING TO QUALIFIED PERSONNEL

WARNING: TO REDUCE THE RISK OF FIRE OR ELECTRIC SHOCK, DO NOT EXPOSE THIS PRODUCT TO RAIN OR MOISTURE

TO PREVENT ELECTRIC SHOCK, DO NOT USE THIS POLARIZED PLUG WITH AN EXTENSION CORD, RECEPTACLE OR OTHER OUTLET UNLESS THE BLADES CAN BE FULLY INSERTED TO PREVENT BLADE EXPOSURE.

ATTENTION: POUR EVITER LES
RISQUES DE CHOC ELECTRIQUE, NE
PAS ENLEVER LE COUVERCLE. AUCUN
ENTRETIEN DE PIECES INTERIEURES
PAR L'USAGER. CONFIER L'ENTRETIEN
AU PERSONNEL QUALIFIE.

AVIS:POUR EVITER LES RISQUES D'INCENDIE OU D'ELECTROCUTION, N'EXPOSEZ PAS CET ARTICLE A LA PLUIE OU A L'HUMIDITE.

POUR PREVENIR LES CHOCS
ELECTRIQUES NE PAS UTILISER CETTE
FICHE POLARISEE AVEC UN
PROLONGATEUR, UN PRISE DE
COURANT OU UNE AUTRE SORTIE DE
COURANT, SAUF SI LES LAMES
PEUVENT ETRE INSEREES A FOND
SANS LAISSER AUCUNE PARTIE A
DECOUVERT.

This apparatus does not exceed the Class A/Class B (whichever is applicable) limits for radio noise emissions from digital apparatus as set out in the radio interference regulations of the Canadian Department of Communications.

ATTENTION :Le présent appareil numérique n'émet pas de bruits radioélectriques dépassant las limites applicables aux appareils numériques de class A/de class B (selon le cas) prescrites dans le réglement sur le brouillage radioélectrique édicté par les ministere des communications du Canada.

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to part 15 of the FCC rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio energy and, if not installed properly and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.



The lightning flash with arrowhead symbol within an equilateral triangle is intended to alert the user to the presence of uninsulated "dangerous voltage" within the product's enclosure, that may be of sufficient magnitude to constitute a risk of electric shock to persons.





WARNING Service on the HDR 24/96 must only be undertaken by experienced service technicians.



! SMD!

The HDR 24/96 makes extensive use of surface mount components.

Servicing technicians should have the tools, experience and patience to perform surface mount rework.

! ESD!

The HDR 24/96 contains components that may be damaged by elecrostatic discharge. All standard ESD precautions must be taken when servicing.



Warning!: Before applying power to the HDR24/96, make sure that the Voltage Selector switch next to the AC inlet jack on the rear panel is set to the line voltage used in your region. Powering-on the HDR24/96 with the Voltage Selector switch set incorrectly will cause an electrical and fire hazard that may result in irreparable damage to the unit.

Additional Safety Information

The following notice concerns the lithium battery located on the motherboard inside the HDR 24/96 chassis.



CAUTION: DANGER OF EXPLOSION IF BATTERY IS INCORRECTLY REPLACED. REPLACE ONLY WITH THE SAME OR EQUIVALENT TYPE RECOMMENDED BY THE MANUFACTURER. DISPOSE OF USED BATTERIES ACCORDING TO THE MANUFACTURER'S INSTRUCTIONS.



ATTENTION: IL Y A DANGER D'EXPLOSION S'IL Y A REMPLACEMENT INCORRECT DE LA BATTERIE, REMPLACER UNIQUEMENT AVEC UNE BATTERIE DU MEME TYPE OU D'UN TYPE ÉQUIVALENT RECOMMANDÉ PAR LE CONSTRUCTEUR. METTRE AU REBUT LES BATTERIES USAGÉES CONFORMÉMENT AUX INSTRUCTIONS DU FABRICANT.

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Introduction

This manual contains service information for the HDR 24/96 Hard Disk Recorder. To service the HDR 24/96, technicians should be familiar with op-amp based and discrete analog circuitry, digital troubleshooting, microprocessors, digital audio, DSP, ESD, ESP, and the operation/application of Hard Disk Recorders. Presentation of this manual does not constitute endorsement of qualifications by Mackie Designs.

This manual is available in Adobe® Portable Document Format (PDF), as part of Mackie Designs' Digital Service CD-ROM (part# 820-163-00). This is available to all Service centers authorized to repair the HDR 24/96. Also included on the CD-ROM are the schematics, PCB layouts, parts lists, assembly drawings, and the owner's manual.

It is essential that you become familiar with the owner's manual as it will be a great help for you to verify customers complaints, and to check for correct operation.

SERVICE TECHNICAL ASSISTANCE

Mackie Designs, Service Technical Assistance, is available 8AM - 5PM PST, Monday through Friday for Authorized Mackie Service Centers, at 1-800-258-6883. Feel free to call with any questions and speak with a carefully-calibrated technician. If one is not available, leave a detailed message and a qualified Mackoid will return your call asap.

DISCLAIMER

The information contained in this manual is proprietary to Mackie Designs, Inc. The entire manual is protected under copyright and may not be reproduced by any means without express written permission from Mackie Designs Inc.

GETTING STARTED

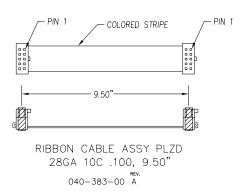
Think of the HDR 24/96 as a standard PC with extra Mackie boards inside. Standard PC troubleshooting techniques and commercially available diagnostic DOS software can be applied to repair the HDR 24/96.

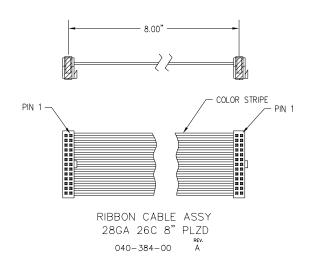
A preliminary inspection will often reveal a simple problem, such as a bad connection somewhere, perhaps a loose cable, a bad switch or control, bad EEPROM or the CPU's CMOS settings may need to be reset. Check out the service bulletins, there is one which explains how to replace the EEPROM.

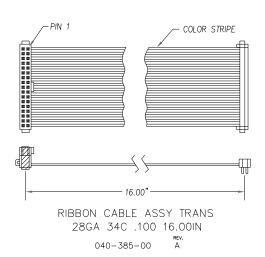
Our technical support team are available to discuss any problems and offer solutions.

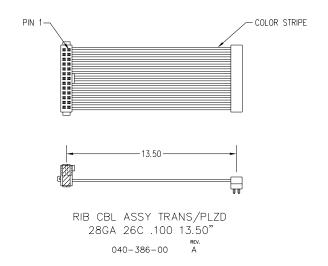
Ribbon Cables

Part#	Description	Rev	Qty
040-383-00	RIB 28GA 10C 14.0 PLZD	Α	1
040-384-00	RIB 28GA 26C 4IN PLZD	В	1
040-385-00	RIB 28G TRANS 34C 18.5IN	В	1
040-386-00	RIB 28G 26C .100 14.50IN	В	1
040-387-00	RIB 28GA 14C 16.0 PLZD	Α	1
040-390-00	RIB 28GA 10C 7.00 PLZD	В	2
040-393-00	CBL ASY 22G 4C/6P 9.0IN	Α	1
040-438-00	RIB 28GA 16P .100 15.50IN	Α	1
040-489-00	DIS 18GA 4C 4.5IN PWR/MOL	Α	1
040-496-00	DIS 18GA 4C 14IN PWR EX	Α	1
040-497-00	DIS 22G 1007 2C/12P	Α	1

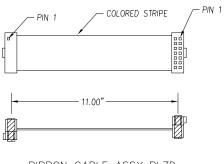




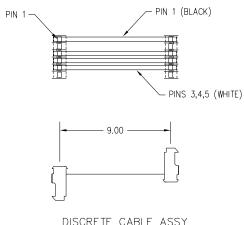




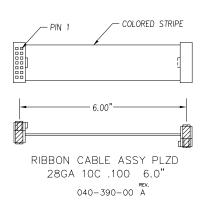
HDR 24/96 SERVICE MANUAL MARCHANICAL CONTROL OF THE CONTROL OF THE

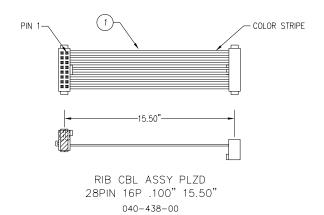


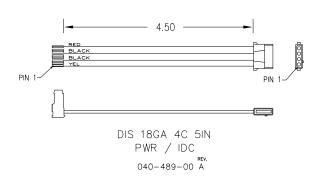
RIBBON CABLE ASSY PLZD 28GA 14C .100 11.00" 040-387-00 A



DISCRETE CABLE ASSY 22AWG 4C/6P .100 9.00" 040-393-00 A





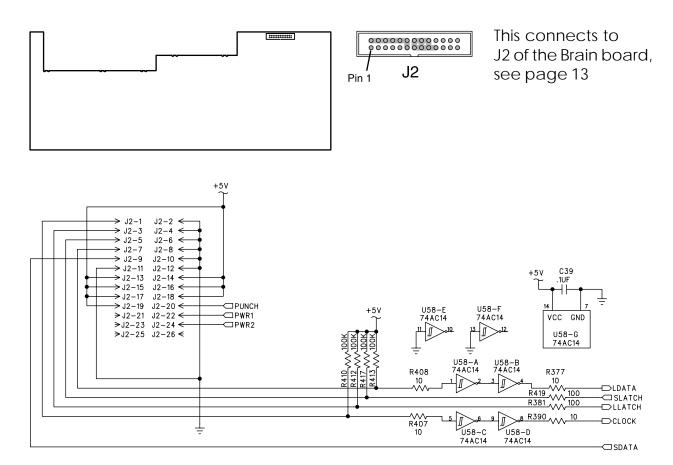


Connectors

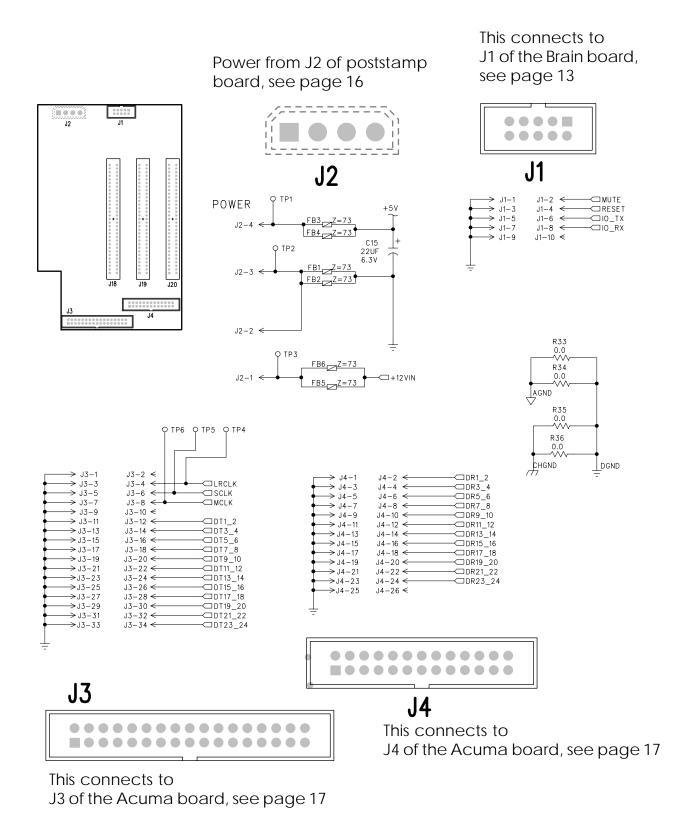
This table shows each connector and the boards they connect to. The following pages show each connector in detail, including the labeling and designation on each pin of the connectors.

<u>J#</u>	Pins	From	То	Description	Cable	Page
J2	. 26	Front Panel	. J2 Brain board	Clock, Latch, Data		9
				DC Power		
				Mute, Reset, IO TX, IO RX		
				CLK, DT data transmit		
				DR data receive		
				various		
				various		
J20	. 62	. Backplane	. Card Connector	various		11
J9	. 4	. Brain board	Power Supply	DC Power		12
				COM1, COM2, Punch		
J7	. 16	. Brain board	. VFD	Display data	040-438-00	12
				Flasher, +5V		
				Clock, latch, data		
J8	. 2	. Brain board	VFD Display			13
J1	. 10	. Brain board	. J1 Backplane	Mute, Reset, IO RX, IO TX	040-383-00	13
J2	. 4	. Remote I/O	Power Supply	DC Power		14
J9	. 10	. Remote I/O	. Serial 2 Mother board	COM2	040-390-00	14
				COM1		
				COM1, COM2, Punch		
J4	. 3	. Remote I/O	1/4" TRS jack	Punch		15
				Mouse data		
				Mouse data		
J1	. 12	. Remote I/O	Small Remote	Remote data		15
J1	. 4	Post Stamp	. Power Supply	DC Power		16
J2	. 4	Post Stamp	. J2 Backplane	DC Power		16
J3	. 34	. Acuma board	. J3 Backplane	Mackie Bus Output	040-385-00	17
J4	. 26	Acuma board	. J4 Backplane	Mackie Bus Input	040-386-00	17
J5	. 6	Acuma board	. SMPTE 1/4" Jack	SMPTE		18
J2	. 2	Acuma board	. CLK IN BNC Jack	CLK IN		18
				CLK OUT		
				PCI data		

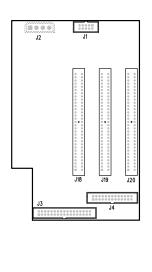
Front Panel Connector

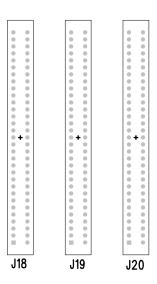


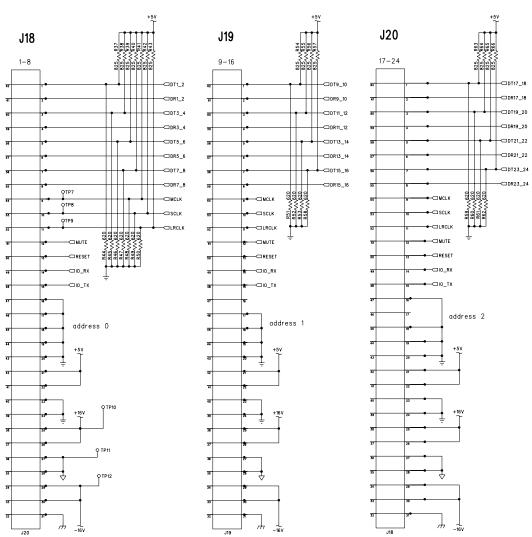
BackPlane Connectors



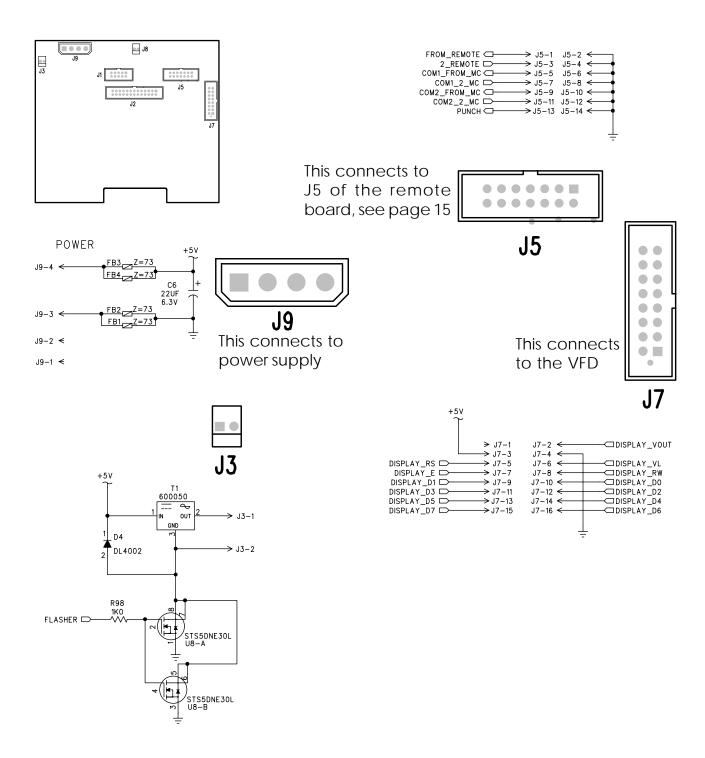
BackPlane Connectors



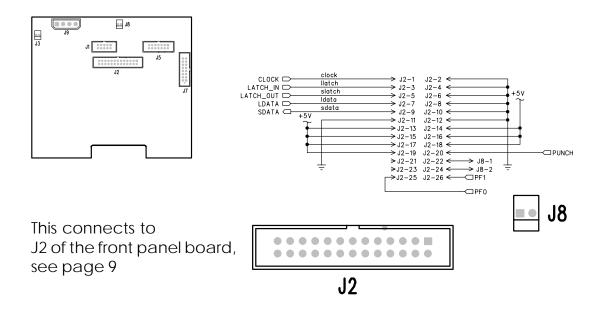


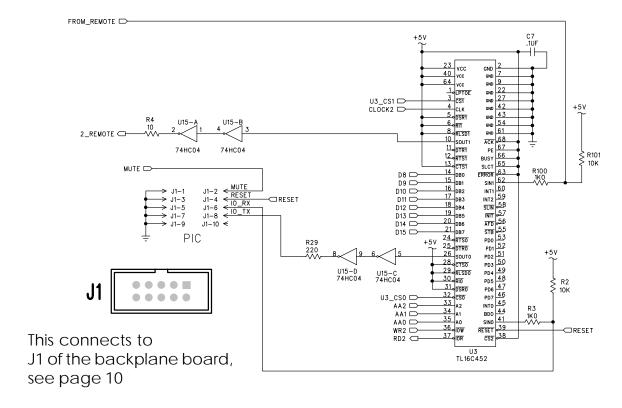


Brain Board Connectors

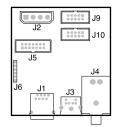


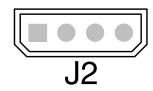
Brain Board Connectors

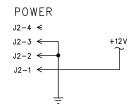




Remote Board Connectors

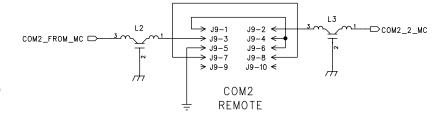


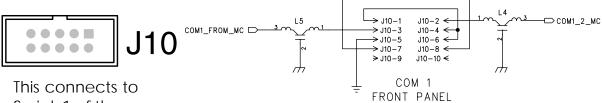






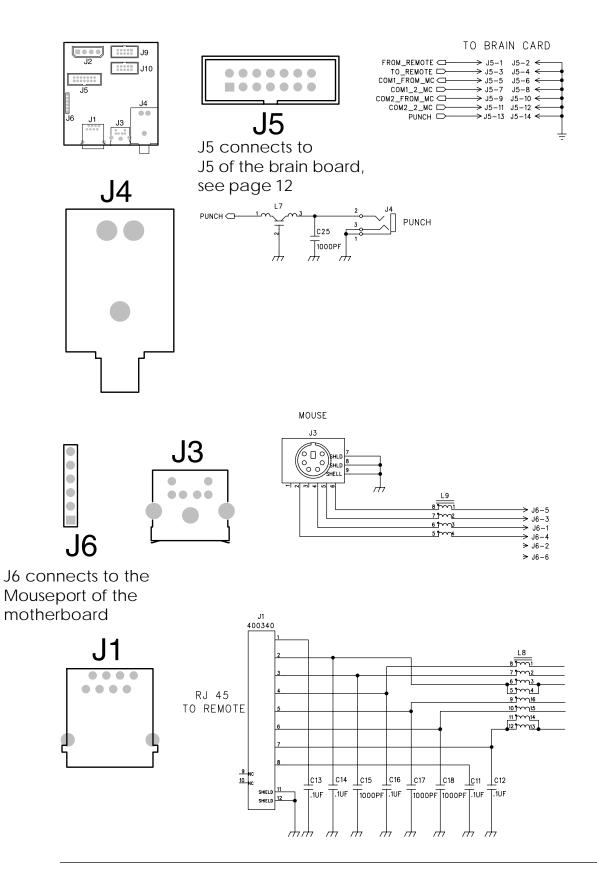
This connects to Serial 2 of the motherboard



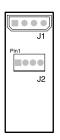


This connects to Serial 1 of the motherboard

Remote Board Connectors

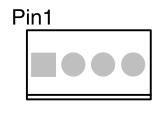


Post Stamp Board Connectors



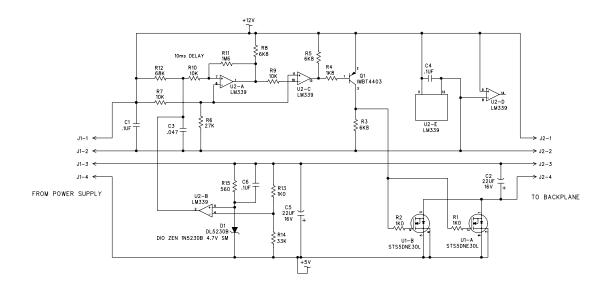


This connects to power supply

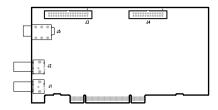


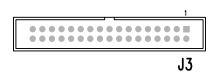
This connects to J2 of the backplane board, see page 10

J2

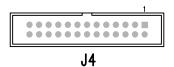


Acuma Board Connectors

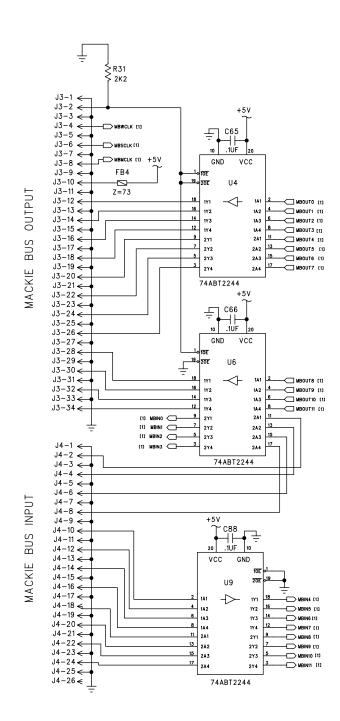




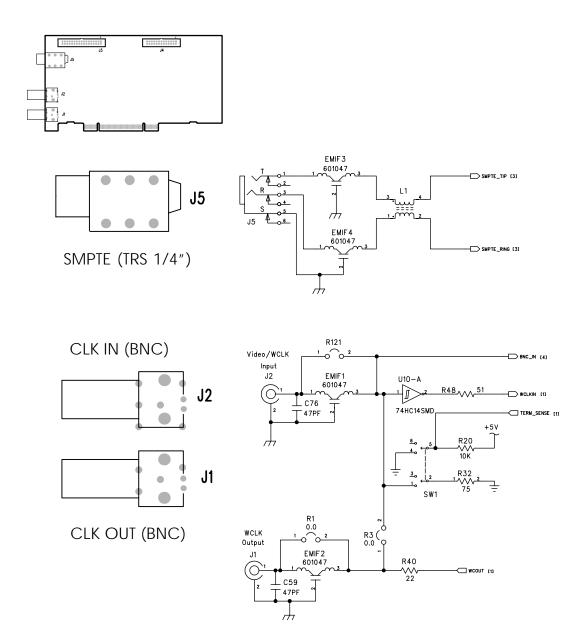
This connects to J3 of the Backplane, see page 10



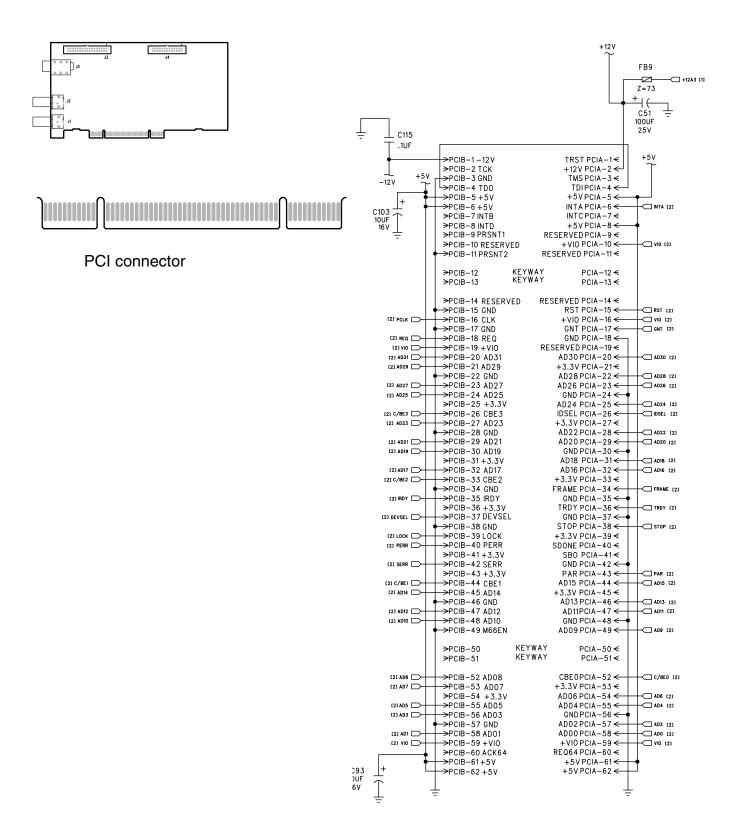
This connects to J4 of the Motherboard, see page 10



Acuma Board Connectors

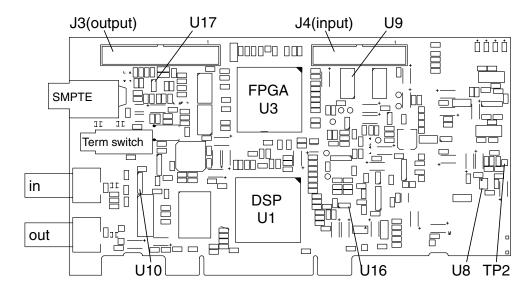


Acuma Board Connectors



Acuma Board notes

The Acuma board is used to transfer audio from the converter card cage to the PC via the PCI bus. It is also where the SMPTE and Word Clock connection comes into the PC. Physically, it is a card which fits into the PCI bus of the PC, and connects via 2 ribbon cables to the card cage. It has jacks which extend out the back of the unit for WCLK in (BNC), WCLK out (BNC), and SMPTE (1/4"). There is also a pushbutton for selecting termination impedance.



All the audio data comes over the ribbon cables from the card cages to the Acuma card. This data is in digital format. If channels are dead, the ribbon cable connectors are a good place to start looking since they are readily accessible. For instance, for HDR input channels, look at the signals on J4. If you see activity on here, then the problem is on the Acuma card (check U9). If no activity is visible, the problem is within the card cage - possibly a bad I/O card. For output channels, look on J3. These signals 'flow' the other way, so if no activity is visible, the problem is on the Acuma card.

A failure in the SMPTE transmit or sync capability could be related to a bad component or faulty joint in the SMPTE circuit. A small amount of analog circuitry (around U17) is used to buffer incoming signals or generate outgoing signals, and then these are converted to digital signals (U16) and fed into the FPGA (U3). Tracing from the FPGA to the jacks might help to spot a problem.

The card contains a PLL for generating WCLK. If WCLK out capabilities are defective, this circuit could be the culprit. Chip U8 is the 'guts' of this. The FPGA (U3) generates signals (FIN_A and FIN_B) which are smoothed out by the PLL, visible at TP2. This circuit is extremely sensitive, and bad performance may be caused by a poor joint or 'worn out' passive component around U8.

WCLK sync capability is fairly simple. Incoming signals are buffered (U10) and then fed to the FPGA (U3). Again, tracing from the FPGA back to the jack is a good way to start.

A lot of the "complicated stuff" is handled within the DSP (U1) or FPGA (U3). If either of these components fail, rework is not possible and the card will need replacement.

Small Remote Self-Test

There is a self-test for the small remote which will help you verify that it is working correctly. Follow the steps below to enter the self-test mode:

- 1. Connect the small remote to the back of the HDR24/96.
- 2. Put a floppy in the HDR to keep it from booting up (so it will provide power for the small remote without resetting it).
- 3. On the small remote, hold down Rec Arm 1+2 while powering up the HDR24/96.
- 4. All leds should light, the firmware version will be displayed on the 7-segment displays (such as 1.03).

In this TEST MODE:

- Pressing any button will extinguish the associated LED
- The INC / DEC buttons control the 7-seg displays and VU meter
- The footswitch controls the (minutes) LED

HDR24/96 Troubleshooting Tips

The following tips come from one of our fearless Mackie service technician heroes. These tips were given of his own free will, in order to help out fellow service techs wherever they may be. We would like to state that he was not harmed, threatened, intimidated, or blackmailed very much.

If you see "No boot" or Video Error 43:

- With the power off, try reseating the Processor IC or the ROM.
- Try removing the Sync/Audio PCI card and see if the error changes. This may show if the card is bad.
- Check cables and connections, and the DC supply connections to the motherboard.
- Possible bad motherboard.

May boot, but won't load software:

• Possible bad hard drive.

External Drive not seen:

- Check cables and connections.
- Possible bad drive bay.

If you see memory extraction error:

- CMOS settings not correct.
- Possible bad hard drive.

Also, we have seen a few bad LEDs on the front panel, not many, but it does happen. Check the EPROM version. Look at the service bulletin at the end of this manual.

BIOS Settings:

Standard CMOS Setup:

Date (mm:dd:yy) : Current Date Time (hh:mm:ss) : Current Time

Hard Disks:	Type:	Size:	Cyls:	Head:	Precomp:	Landz:	Sector:	Mode:
PrimaryMaster	Auto	0	0	0	0	0	0	Auto
Primary Slave	None	0	0	0	0	0	0	
Sec Master	Auto	0	0	0	0	0	0	Auto
Sec Slave	None	0	0	0	0	0	0	

Drive A: 1.44M, 3.5 in.

Drive B: None

Video: EGA/VGA

Halt On: All, But Keyboard

Base Memory: 640K Extended Memory: 130048K Other Memory: 384K Total Memory: 131072K

NOTE: DO NOT use the IDE HDD AUTO DETECTION utility located in the main BIOS screen to mount IDE hard drives. Instead, set the "Type" field for the Primary Master and Secondary Master drives in the drive setup menu above to "Auto." This will cause the BIOS to automatically detect any changes in drive status each time the HDR boots up.

BIOS Features Setup:

Virus Warning : Disabled CPU L1 Cache : Enabled CPU L2 Cache : Enabled CPU L2 Cache ECC Checking: Enabled Quick Power On Self Test : Enabled **Boot Sequence** : A,C,SCSI Swap Floppy Drive : Disabled Boot Up Floppy Seek : Disabled Boot Up NumLock Status : On Typematic Rate Setting : Disabled Typematic Rate (Chars/Sec) : 6 Typematic Delay (Msec) : 250 Security Option : Setup PCI/VGA Palette Snoop : Disabled OS Select For DRAM > 64MB : Non-OS2 HDD S.M.A.R.T. Capability : Disabled

HDR 24/96 SERVICE MANUAL MARCHINE.

Chipset Features Setup:

SDRAM RAS-to-CAS Delay : 3 SDRAM RAS Precharge Time : 3 SDRAM CAS Latency Time : 3

SDRAM Precharge Control : Disabled DRAM Data Integrity Mode : Non-ECC System BIOS Cacheable : Disabled Video RAM Cacheable : Disabled : Disabled

8 Bit I/O Recovery Time : 1 16 Bit I/O Recovery Time : 1

Memory Hole At 15M-16M : Disabled PCI 2.1 Compliance : Enabled AGP Aperture Size (MB) : 64 CPU/PCI Clock (MHz) : Default Spread Spectrum : Enabled

Power Management Setup:

ACPI Function : Disabled Power Management : User Define

PM Control By APM : Yes Video Off Method : DPMS Video Off After : Suspend MODEM Use IRQ : NA Standby Mode : Disabled Suspend Mode : Disabled **HDD Power Down** : Disabled PCI/VGA Act-Monitor : Disabled Soft-Off by PWR-BTTN : Instant-Off PWR Lost Resume State : Keep Off Resume on Ring : Disabled Resume on LAN : Disabled Resume on Alarm : Disabled

continued....

HDR 24/96 SERVICE MANUAL

PCI/PNP Configuration:

Resources Controlled By : Manual Reset Configuration Data : Disabled Assign IRQ for VGA : Disabled Assign IRQ for USB : Disabled : Auto PCI Slot 1 Use IRQ PCI Slot 2 Use IRQ : Auto PCI Slot 3 Use IRQ : Auto PCI Slot 4 Use IRQ : Auto

Used MEM Base Address: N/A

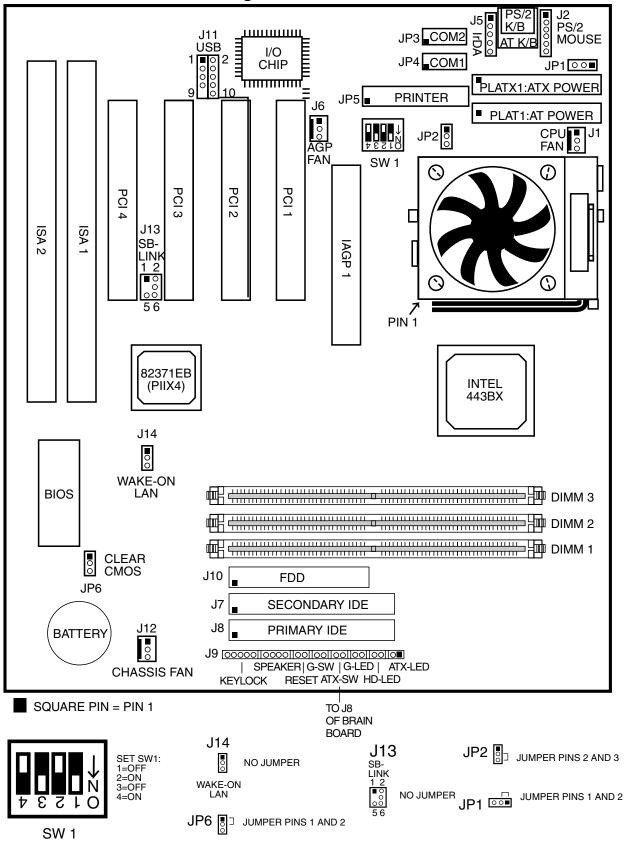
IRQ-3 Assigned to : PCI/ISA PnP IRQ-4 Assigned to : PCI/ISA PnP IRQ-5 Assigned to : PCI/ISA PnP IRQ-7 Assigned to : PCI/ISA PnP IRQ-9 Assigned to : PCI/ISA PnP IRQ-10 Assigned to : Legacy ISA IRQ-11 Assigned to : PCI/ISA PnP IRQ-12 Assigned to : PCI/ISA PnP IRQ-14 Assigned to : PCI/ISA PnP IRQ-15 Assigned to : PCI/ISA PnP DMA-0 Assigned to : PCI/ISA PnP DMA-1 Assigned to : PCI/ISA PnP DMA-3 Assigned to : PCI/ISA PnP DMA-5 Assigned to : PCI/ISA PnP DMA-6 Assigned to : PCI/ISA PnP DMA-7 Assigned to : PCI/ISA PnP

Integrated Peripherals Setup:

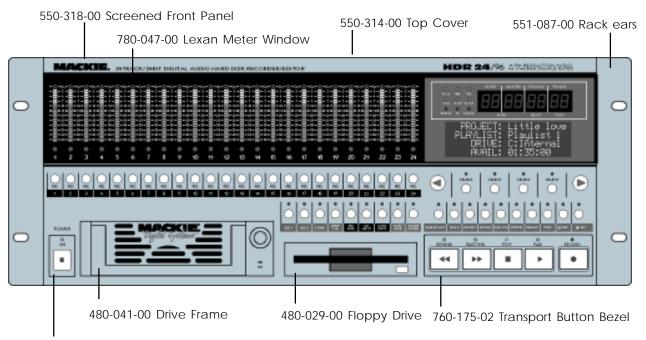
IDE HDD Block Mode : Enabled **IDE Primary Master PIO** : Auto **IDE Primary Slave PIO** : Auto IDE Secondary Master PIO : Auto IDE Secondary Slave PIO : Auto IDE Primary Master UDMA : Auto IDE Primary Slave UDMA : Auto IDE Secondary Master UDMA: Auto IDE Secondary Slave UDMA : Auto On-Chip Primary PCI IDE : Enabled On-Chip Secondary PCI IDE: Enabled USB Keyboard Support : Disabled Init Display First : AGP **KBC Input Clock** : 8 MHz Onboard FDC Controller : Enabled Onboard Serial Port 1 : 3F8/IRQ4 Onboard Serial Port 2 : 2F8/IRQ3 **UART2** Mode Select : Normal Onboard Parallel Port : Disabled* Keyboard/Mouse Power On : Disabled

^{*}NOTE: Be sure that the Onboard Parallel Port is *Disabled* in this setup.

Motherboard layout



Quick Parts

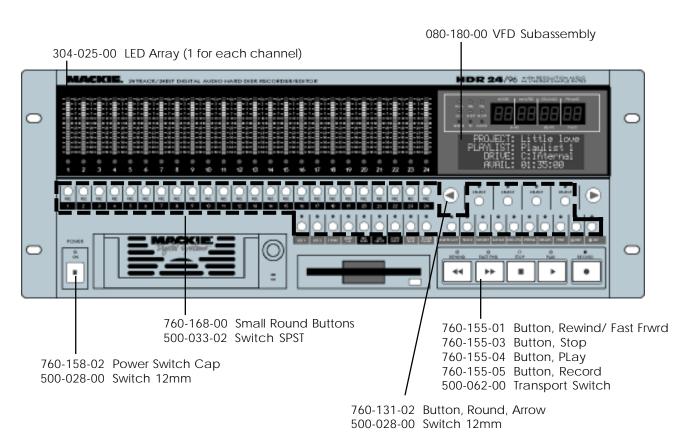


760-159-01 Power Switch Bezel

750-001-0 Bumpon Feet

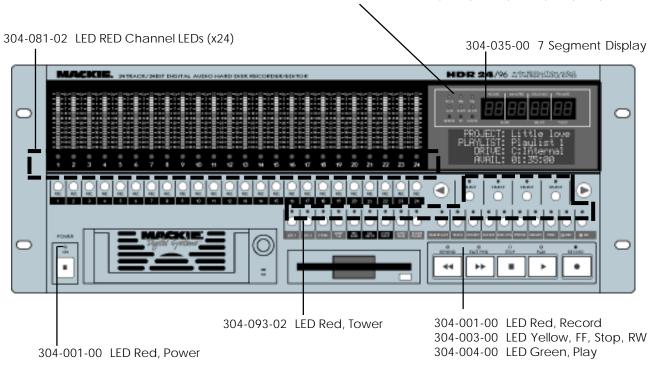
055-178-00-01 Front Panel PCB assembly

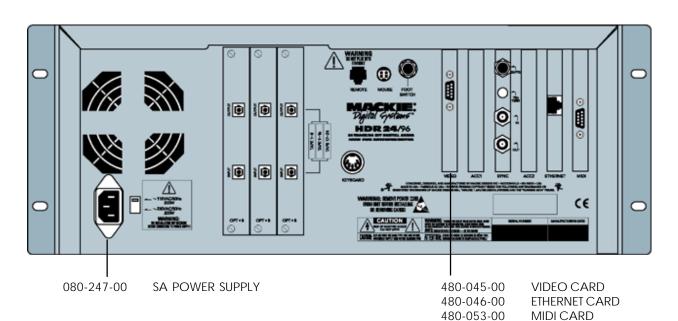
640-001-00 LineCord 120VAC



HDR 24/96 SERVICE MANUAL MARKET

304-081-02 LED Red, Error, TC, Clock 304-082-02 LED Green, 6-Bit, 24-Bit, 44.1K, 48K, 96K, VARI





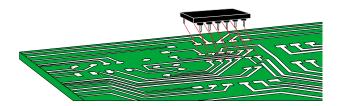
055-178-00-01 PCB ASSY FRONT PANEL 055-179-00-01 PCB ASSY BACKPLANE

055-180-00-01 PCB ASSY BRAIN 055-268-00-01 PCB ASSY RMT I/O

055-359-00-01 PCB ASSY HDR179 POSTSTAMP MOTHERBOARD CB50-BX 480-039-00 329-088-03 MICROPROC CELERON 433MHZ 480-043-00 OEM FAN MICROPROC

480-062-00 SDRAM 128MB 2MX8 DIMM MOD 055-367-00-01 ACUMA CARD





THE MACKIE FIXER • MACKIE DESIGNS SERVICE NEWS

HDR 24/96 EPROM Replacement

Models affected:

If you are working on an HDR 24/96 hard disk recorder before serial number CD11218, please update the EPROM to Revision 1.2 or higher. Changing the EPROM may be one fix for the "system error 43" message.

Note:

If the EPROM is before Rev 1.2, the initial front panel message "loading..please wait" is all lower case letters. -

If the EPROM is Rev 1.2, then the initial front panel message "Loading..Please Wait," has some upper case letters.

MACKIE DIGITAL SYSTEMS HDR 24/96

`loadinq, please wait

MACKIE DIGITAL SYSTEMS HDR 24/96

Loading, Please Wait

HDR 24/96 front panel display just after turn-on

Safety Warning:



Caution! These instructions are for use by qualified personnel only. To avoid electric shock, do not \ perform any servicing unless you are qualified to do so. Refer all service to qualified personnel.

ESD Warning:



/ Caution! The HDR 24/96 should be treated with respect and repaired using all standard ESD precautions.

Tools Required:

Phillips screwdriver, ESD wriststrap and workstation

Parts Required:

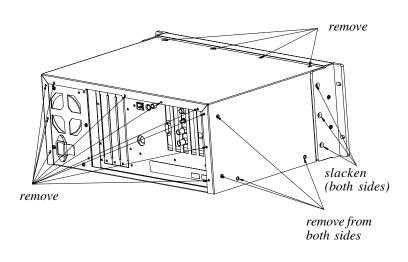
EPROM (revision 1.2 or higher) 080-174-00

Overview

The EPROM replacement is not a major job, so fear not. The EPROM is fitted to a socket on the Brain board in front of the internal hard drive.

Procedure:

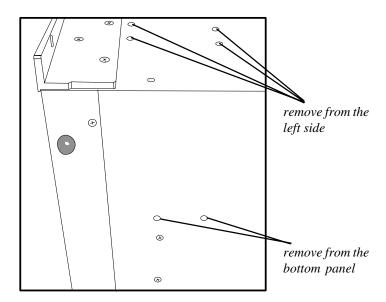
- 1. Turn off the power to the HDR 24/96.
- 2. Remove all cords (including the power cable and cables) from the HDR 24/96.
- Place the HDR 24/96 on a soft surface. 3.
- Undo the three screws on each of the rack brackets, just enough to give a little slack when removing the top cover.
- 5. Remove the top cover by undoing the other screws shown.



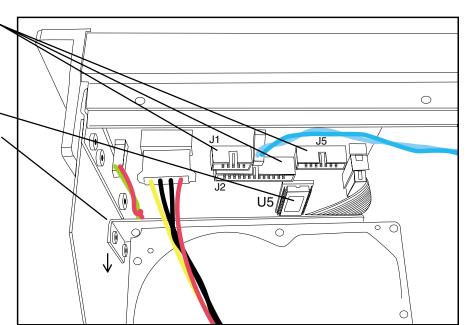
Procedure continued:

6. Remove the four side screws and two bottom screws securing the internal hard drive assembly to the chassis. This gives a little bit more access to the Brain board, as the hard drive assembly can move backwards a small distance.

You can also remove the hard drive assembly if you prefer. Make a note of all the connections and the exact cable routing for when you put it back in.



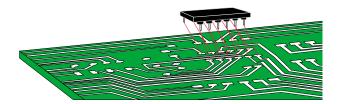
- 7. Undo the connectors at J1, J5 and J2 on the Brain board. Move them out of the way so you can reach the EPROM U5.
- 8. Slide the hard drive assembly backwards to give you some room, and then use a small screwdriver to remove the existing EPROM from its socket.
- 9. You should first bend the legs of the EPROM to make sure they are straight down. Then carefully and securely put in the new EPROM, making sure that each pin is in its socket. The notched end of the EPROM should point upwards.



- 10. Replace the six hard drive screws.
- 11. Replace the top cover and secure all the screws, including the rack bracket screws.
- 12. Perform a complete specification test before returning the HDR 24/96 to the customer.
- The old EPROM may be saved and recycled as a unique earring, bound to break the ice at service technician parties.







Bulletin: HDR 1st April 2001

THE MACKIE FIXER • MACKIE DESIGNS SERVICE NEWS

HDR 24/96 Hard Disk Recorder

Models affected: HDR 24/96

Add this as part of your normal repair procedures.

Symptom:

HDR 24/96 does not power up, and yet it tastes surprisingly good.

Possible Cause:

Due to a mix up in documentation, some HDR 24/96 hard disk recorders were accidentally made of chocolate.

Solution:

Replace all circuit boards, creme-filled ICs, marzipan transistors, truffle capacitors, all candy chassis work, screws and liquorice ribbon connectors.



Note:

Not all models are affected. If you receive an HDR 24/96 for repair, it is recommended that you nibble the front panel. If it tastes good and chocolaty, then follow the repair procedure outlined below. If it tastes metallic and you break a few teeth in the process, there may be another cause.

Safety Warning:



Caution! These instructions are for use by qualified personnel only. To avoid overeating, do not perform any servicing unless you are qualified to do so. Refer all service to qualified, hungry service personnel, who are specially trained to deal with chocolate, glazed donuts, pizza and other hazards.

Tools Required:

Phillips screwdriver, Torx and Allen drivers, safety glasses, knife, fork, safety bib and overalls.

Procedure:

- 1. Turn the power off and remove **all** external cables.
- 2. Place the HDR 24/96 on a soft dry surface.
- 3. Take off the top cover and inspect the circuit boards.
- 4. Using service tools (knife and fork), eat all the circuit boards one at a time, taking care to share with your service colleagues.
- 5. Eat all the chassiswork, ribbon connectors until the HDR 24/96 is gone.
- 6. Replace with a new model.
- 7. Perform a complete specification and taste test before returning the new unit to the customer.

